

A Flow Measurement Guide
for Industry Bioengineers

MECHANICAL CIRCULATORY SUPPORT



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Transonic Applications

Transonic began partnering with outside companies shortly after its inception in 1983 to develop innovative devices. Soon, a robust Transonic/Customer synergy developed between Transonic and device manufacturers and this vital Customer/Manufacturer relationship has become part of Transonic's DNA. It lies at the heart of the development of all Transonic products.

Our applications range from utilizing standard products straight off the shelf to creating such novel designs that they would not be recognized as a Transonic product. Together with our collaborators, Transonic has striven to push the limit on flow measurements including ultra-low flow applications in novel measurement mediums. Transonic customized Flowsensors and Flowboards are being used in a wide range of products and applications including:

Mechanical Circulatory Support Devices including:

1. Heart Lung Machines
2. Extracorporeal Membrane Oxygenation (ECMO) circuits
3. Artificial Hearts (AH)
4. Ventricular Assist Devices (VADs)

Renal Replacement Devices: Hemodialysis Machines

Organ Preservation Devices

Treatment Delivery /Therapy Devices

1. Anesthesia Delivery / Pain Management Systems including:
2. Organ Infusion Pumps
3. Urodynamic System / Urometer
4. Pediatric Hydrocephalus
5. Endometrial Ablation
6. Ocular Surgery

Many More Possibilities

A sampling of the broad spectrum of Transonic application will be presented along with the solutions that Transonic offers for each application.

Measuring Pump Flow with Tubing Sensors

The fist-sized human heart is an incredibly precise pump. To be exact it is two pumps separated by a wall down the middle and encased in a single sheath of muscle. Each side has two chambers, a receiving tank atrium and a ventricle pump. The right side sends blood gently to the lungs, while the left side pump propels five quarts of oxygen-rich blood per minute throughout the body. The heart beats 2.5 billion times in a 70-year-old person's life.

Although the two pumps within the heart must exert significantly different forces, their synchronous beat ensures that blood flow is smooth and continuous. When blood flow no longer is smooth and continuous, heart failure ensues and the heart's action must be augmented. Mechanical circulatory support is one therapy used to help a failing heart pump.

The need for mechanical circulatory support for heart failure is daunting. There are an estimated 5.7 million Americans with heart failure. That number is expected to increase to over eight million by 2030.¹ Of these, nearly one million have end-stage heart failure and are no longer responsive to maximal medical therapy.

The ultimate and ideal goal for these patients is to receive a heart transplant, but in actuality only 2-4% will receive a new heart. Many will die waiting for a transplant. In the interim, many of these patients depend on a variety of mechanical circulatory support devices to improve their cardiac outflow, hemodynamics, and tissue perfusion.

A host of mechanical circulatory support devices are now available. Temporary devices include the intraaortic balloon pump and the bypass pump, both used during cardiothoracic surgery, ECMO systems for more extended heart and/or pulmonary bypass, and percutaneous ventricular assist devices (pVADs). Longer term solutions for heart failure include implantable VADs and total artificial hearts.

All these devices attempt to augment, replace or restore the function of the body's most essential pump, the heart. They pump flow. Therefore, their flows must be accurate and verified. Tubing flow measurements with Transonic's highly accurate Tubing Sensors fill this need.

This section will address four mechanical circulatory support devices and modalities: the heart bypass pump, extracorporeal membrane oxygenation (ECMO), temporary and permanent ventricular assist devices (VADs) and the artificial heart.

Reference

¹Ergle K *et al*, *Ochsner J* 2016; 16: 243-249.

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Mechanical Circulatory Support

A Cardiopulmonary Bypass (CPB) pump, often referred to as a heart lung machine or simply as “the pump,” mimics the function of the heart and lungs by temporarily taking over the heart’s and lung’s function during surgery. This enables the surgeon to operate in a bloodless surgical field.

The CPB pump was first used by Dr. John H. Gibbon, its developer, in 1953 during successful open heart surgery. Now used during coronary artery bypass (CABG) and other cardiothoracic surgeries as well as heart and lung transplantation, the heart-lung machine has become a fixture in any modern cardiac surgery operating room.

Transonic Solution Volume Flow Measurement

Clamp-on Tubing Flowsensors connect to a Transonic® Flowmeter to provide an independent measure of actual flow. The system provides noninvasive, sterile measurements without any contact with the liquid or interruption of tubing. It has a stable and low zero offset and calibration can be adjusted on site. The Transonic Tubing Flowsensor/Flowmeter system is the “Gold Standard” used throughout the biomedical and surgical community in order to calibrate & validate heart/lung pumps.

System Benefits

- Maintains tubing integrity;
- Sensor clips onto existing tubing;
- Exhibits unmatched accuracy $\pm 10\%$

Measurement Benefits

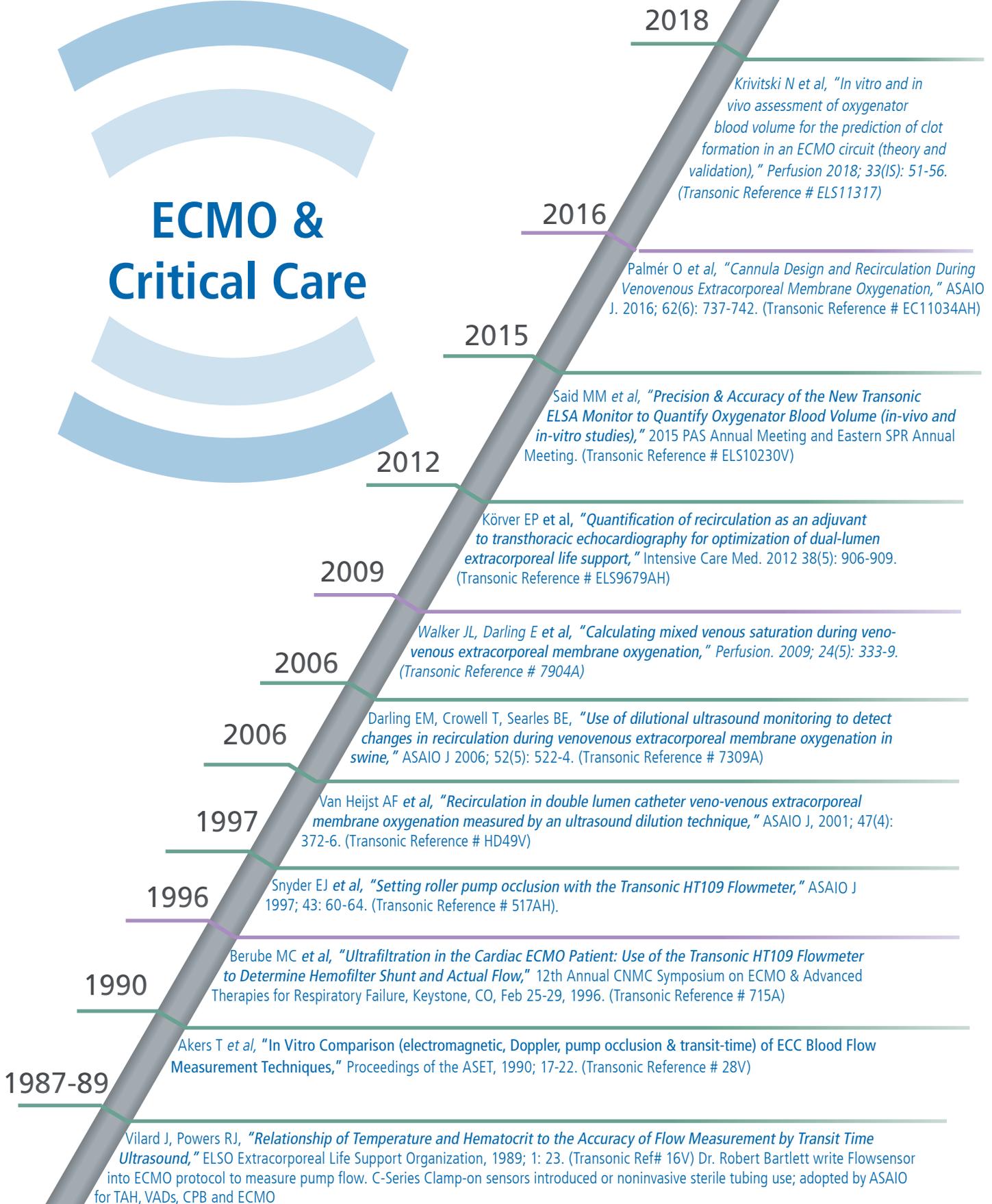
- Optimizes flow;
- Provides early warning signs of distress, reducing adverse events and improving clinical outcomes.



Transonic Solution Bubble Detection

TTFM detects bubbles that are 20% or larger than the inner diameter of the tubing. Bubble detection algorithms can be integrated into your device to stop the pump when bubbles are detected or to send a message to the user.

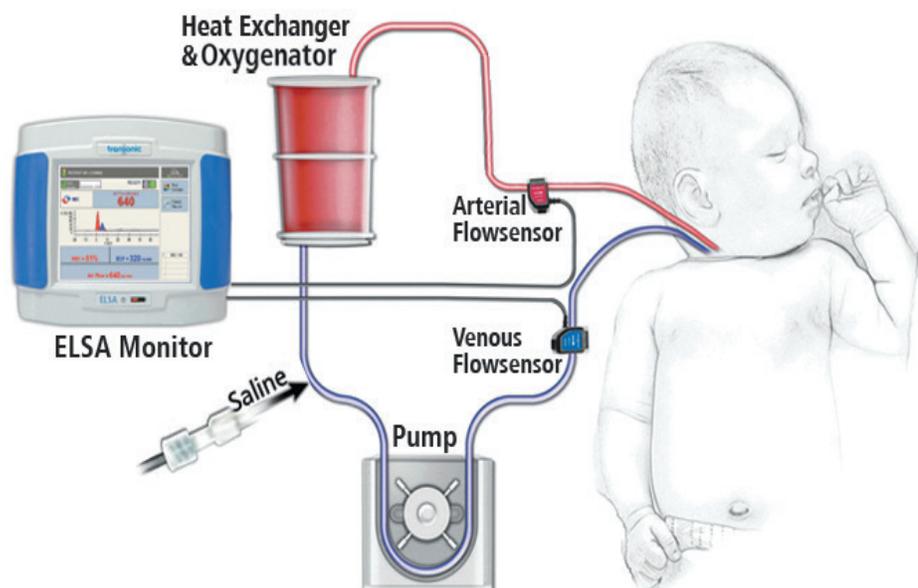
ECMO & Critical Care



MECHANICAL CIRCULATORY SUPPORT

ECMO: Temporary Mechanical Circulatory Support

"Use of the Transonic Flowmeter allows the ECMO specialist to monitor actual patient blood flow and hemofilter shunt enhancing patient care management"
Berube, MC



Schematic of ELSA System with touch screen computer/monitor and Flow sensors clipped onto the tubing lines on either side of the oxygenator.

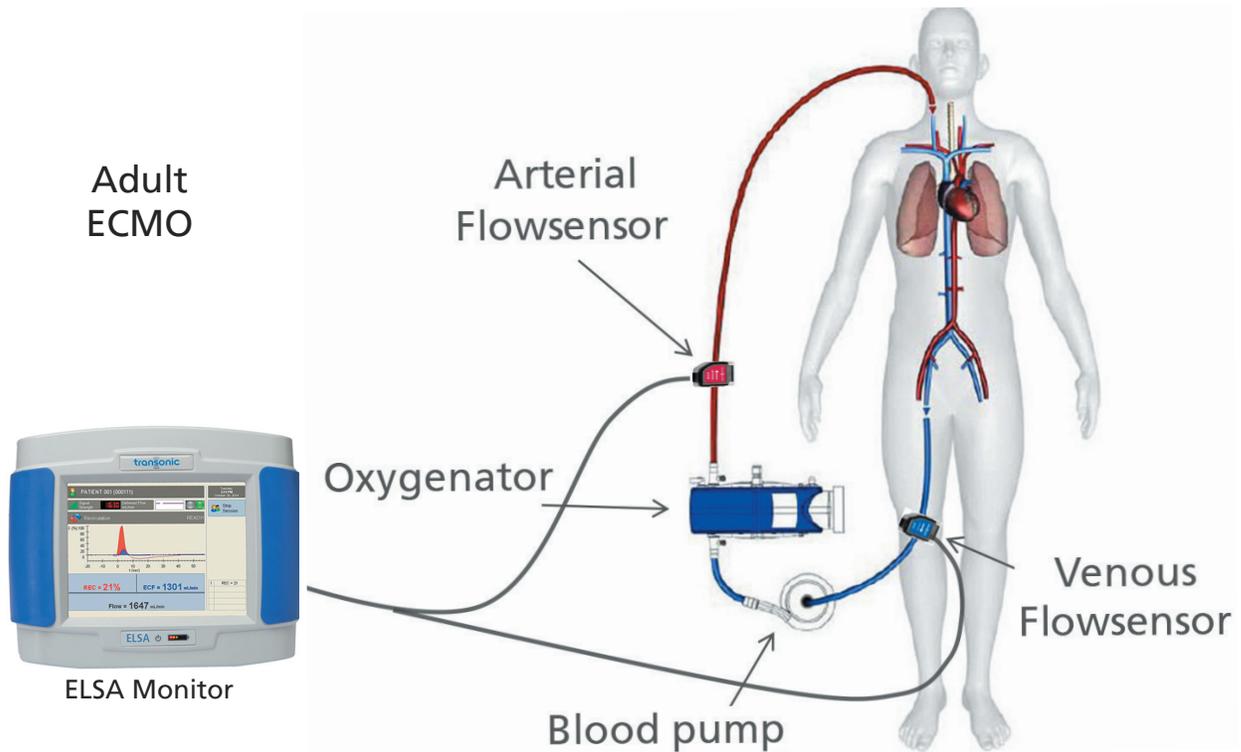
Extracorporeal membrane oxygenation (ECMO) is the use of prolonged extracorporeal cardiopulmonary bypass (CPB) in patients with acute, reversible cardiac or respiratory failure. Although ECMO is the most common term to describe this procedure, extracorporeal life support (ECLS) and cardiopulmonary life support (CPS) are also commonly used. The two most common types of ECMO are veno-arterial (VA) and veno-venous (VV) ECMO. In both, blood drained from the venous system is oxygenated outside of the body by an oxygenator. In VA

ECMO, this blood is returned to the arterial system providing circulatory support. In VV ECMO the blood is returned to the right heart and no cardiac support is provided.

The use of ECMO in adults increased during the 2009/2010 H1N1 influenza pandemic. Within a day of the flu's onset, a small percentage of adults were struck with rapid, progressive Adult Respiratory Disease Syndrome (ARDS). This increased exposure and highlighted its importance.

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ECMO: Temporary Mechanical Circulatory Support



Schematic of ELSA system connected to an adult patient showing placement of arterial and venous sensors, and cannulas in the femoral artery and vena cava.

New ECMO centers are continuing to be established to serve as a last resort therapy for such life threatening complications. The Extracorporeal Life Support Organization (ELSO) provided guidelines for use of ECMO in adults with cardiac failure that include:

- Inadequate tissue perfusion (hypotension and low cardiac output);
- Shock persisting despite volume administration, inotropes and vasoconstrictors, and intra-aortic balloon counter-pulsation, if appropriate;
- Typical causes: acute myocardial infarction, myocarditis, peripartum cardiomyopathy, decompensated chronic heart failure, post-cardiotomy shock;
- Septic shock (indication in some centers).

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ECMO: Temporary Mechanical Circulatory Support

The ELSA Monitor

Transonic's Extracorporeal Life Support Assurance (ELSA) Monitor is a new state-of-the-art biomedical instrument that is used to optimize and safeguard extracorporeal membrane oxygenation (ECMO) therapy in infants, children and adults. It uses two gold standard technologies (transit-time ultrasound & ultrasound flow/dilution) to provide the following:



HC101 ELSA Monitor

Delivered Blood Flow by TTFM

A clamp-on sensor transmits beams of ultrasound through the blood line many times per second. Two transducers pass ultrasonic signals back and forth, alternately intersecting the flowing blood in upstream and downstream directions. The ELSA derives an accurate measure of the changes in the transit time it takes for the wave of ultrasound to travel from one transducer to the other resulting from the blood flow in the vessel. The difference between the upstream and downstream transit times and the area of the tubing provide a measure of volume flow.

During ECMO, two matched flow/dilution sensors are clipped onto the arterial and venous lines. The monitor continuously displays both blood flows. Comparison of the readings with the pump flow setting (i.e., the flow the pump is assumed to deliver) provides an opportunity to identify and correct flow delivery problems.

Patient Blood Flows, Recirculation, Oxygenator Blood Volume by UDT

The velocity of ultrasound in blood (1560-1590 m/sec) is determined primarily by its blood protein concentration. The ELSA Monitor and its matched Flow/dilution Sensors measure ultrasound velocity.

The ELSA Measures:

- Delivered (pump) flow in the ECMO circuit
- Recirculation
- Oxygenator Blood Volume

A bolus of isotonic saline (ultrasound velocity: 1533 m/sec) introduced into the blood stream dilutes the blood and reduces the ultrasound velocity. The Sensor records this saline bolus as a conventional indicator dilution curve. When a bolus of saline indicator is introduced into the blood line, the arterial and venous sensors each register an indicator dilution curve.

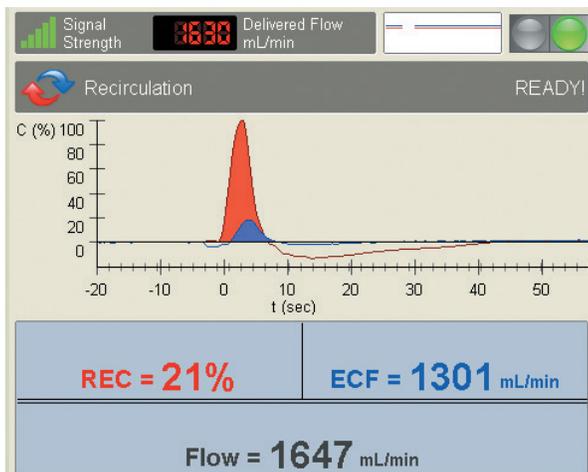
MECHANICAL CIRCULATORY SUPPORT

ECMO: Temporary Mechanical Circulatory Support

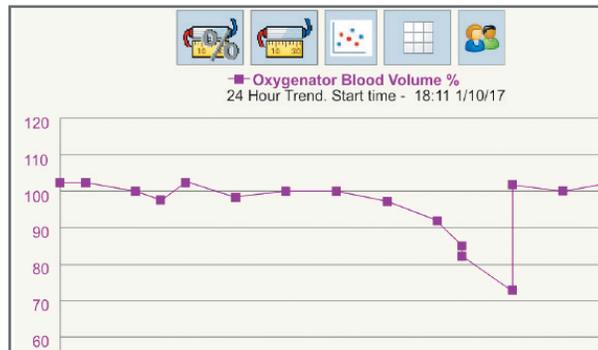
Recirculation

When a saline bolus is injected upstream from the arterial Flowsensor, the ELSA identifies the saline concentrations at both Flowsensors. The ratio of indicator concentrations equals recirculation.

$Rec = Sv/Sa * 100\%$; where Sa and Sv are areas under the respective arterial and venous dilution curves.



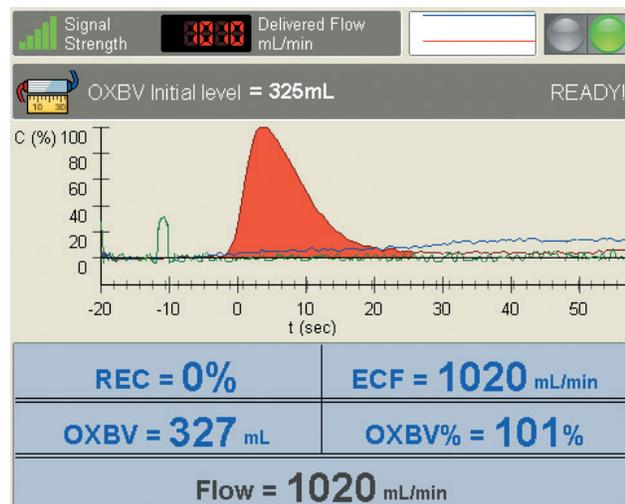
Recirculation Results (21%) screen during VV ECMO. Also shown are the effective cardiac flow and the pump flow.



Oxygenator Blood Volume trended as a percentage.

Oxygenator Blood Volume

When a saline bolus is injected upstream from the oxygenator, the time that the indicator takes to travel through the oxygenator is proportional to its blood volume. $OXBV = Q_b * MTT$; where Q_b is blood flow through oxygenator and MTT is mean transit time of indicator travel through oxygenator. Percent change of $OXBV\%$ in time can be expressed: $OXBV\% = OXBV_t / OXBV_i * 100\%$; where $OXBV_t$ is the value of $OXBV$ measured at any moment in the ECMO process. $OXBV_i$ – initial $OXBV$ measured at the beginning of ECMO process when oxygenator is free of clots. A decrease in oxygenator blood volume over time reflects poor oxygenator performance clotting onset clotting within the circuit.



ELSA results screen shows oxygenator blood volume (OXBV) (327 mL). Oxygenator blood volume percentage (101%) plus delivered blood flow (1020 mL/min), effective flow (1020ml/min) and recirculation (0%) during VV ECMO.

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Permanent Mechanical Circulatory Support

The 1980s was a milestone decade in the development of artificial hearts assist devices for permanent use in cardiac failure patients. In 1982, retired dentist Barney Clark received an artificial heart at the University of Utah and survived for 112 days. By 1985, five more implantations of the Jarvik 7 artificial heart had been performed. William Schroeder was the longest survivor, living for 620 days with the Jarvik 7 heart. By the end of the decade, surgeons at 16 centers had used the Jarvik 7 as a bridge to heart transplantation in more than 70 patients. In 1988, Jarvik Heart, Inc. and the Texas Heart Institute began developing the second generation Jarvik 2000 Heart.

From the outset, cardiac pioneers such as Dr. Michael DeBakey recognized the need to measure and verify flow in these innovative artificial heart devices and incorporated Transonic flow measurement in the first MicroMed artificial hearts developed with NASA. The current version ReliantHeart5 still boasts this competitive advantage of offering True Flow.

Cardiovascular Explorer George Pantalos

The painstaking development of artificial hearts to replace failed human hearts coincides with development of robust mock circulatory systems that mimic human circulation. Transonic's longtime collaborator and cardiovascular explorer George M. Pantalos, Ph.D. has been instrumental in developing such circulatory systems, first at the University of Utah and now as Professor of Cardiovascular, Thoracic Surgery and Bioengineering at the University of Louisville, KY.

Throughout his career, which has included flying 43 research missions on the NASA Zero-G airplane, Dr. Pantalos has tried to understand cardiovascular function by treating heart failure with mechanical devices including artificial hearts and ventricular assist devices which he has helped develop, test and implement clinically in patients.

He and other artificial heart developers have depended on Transonic's highly accurate tubing measurements to verify flow every step along the way in mock tubing circuits, including an artificial heart which has flown twice on the Space Shuttle Discovery.

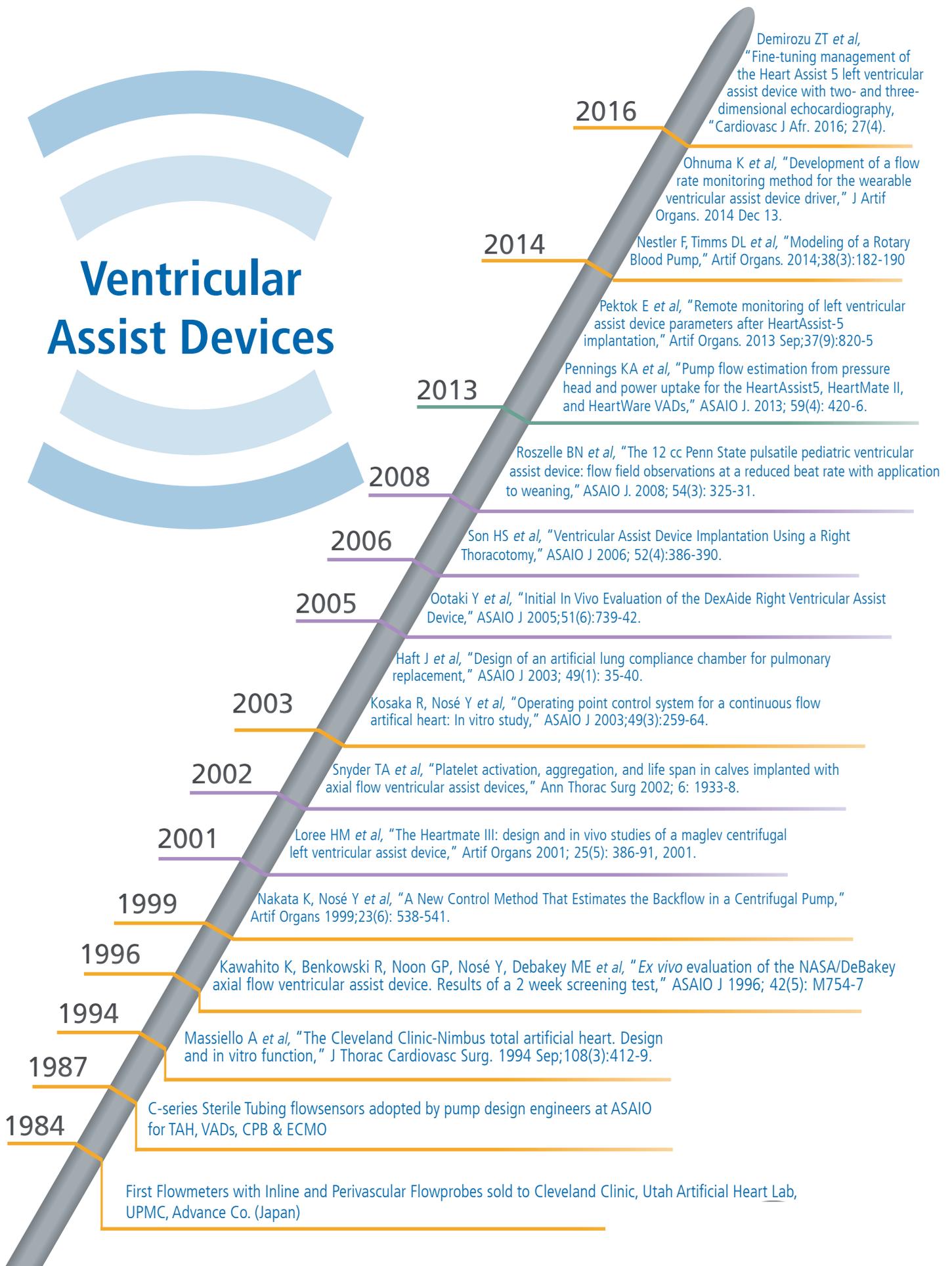


Jarvik 2000 Total Artificial Heart



Dr. George Pantalos on one of his 43 research missions on the NASA parabolic flight aircraft working on an instrumented artificial heart beating on a circulation simulator.

Ventricular Assist Devices



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Transonic history is providentially intertwined with the development of circulatory support and Ventricular Assist Devices (VADs). In 1971, Transonic President Cor Drost was recruited by Dr. Yukihiko Nosé at the Cleveland Clinic to work on projects that included development of centrifugal and axial blood pumps for cardiac assist.

Grant funding fell through and Cor came to Cornell University to work with Professor Alan Dobson to design a more reliable Doppler flowmeter to measure blood flow in conscious animals. His invention was a transit-time volume flowmeter that has been used in the engineering and testing of almost every

circulatory support device in the last quarter century.

The first tubing flowsensors developed in 1987 could readily measure volume flow of water, saline and blood analogs like glycerin & water solutions used to mimic the viscosity of blood and best assess pump design on the bench. For extracorporeal devices, clamp-on tubing flowsensors had no contact with the liquid and would keep blood lines sterile. And ultimately, the flowsensors would be positioned on the artificial vessel outlet graft of the pumps to directly measure pump performance. Examples of such tubing applications follow in this section.

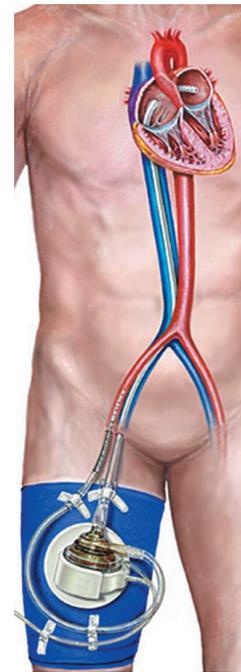
pVAD: Temporary Mechanical Circulatory Support

Cardiogenic shock is characterized by impaired cardiac output leading to reduced systemic perfusion, increased residual volumes in both ventricles and increased cardiac filling pressures. A primary treatment for cardiogenic shock is circulatory support that increases mean arterial pressure and microvascular perfusion, ventricular unloading and myocardial perfusion.

In patients who have developed heart failure as a result of heart surgery or a heart attack, percutaneous ventricular-assist devices (pVADs) are one strategy to achieve this cardiogenic shock treatment goal in the acute setting for a few hours up to 14 days. Because they offer more hemodynamic support than the 40-year-old gold standard of intra-aortic balloon pumps (IABPs), the use of pVADs has increased over the past several years. During the first critical weeks post-op, a pVAD gives a patient's heart time to heal and strengthen, and potentially regain its former function. Percutaneous VADs are also now being used as a bridge to a definitive long-term therapy. pVADs feature a continuous flow pump in an extracorporeal circuit with various deployment configurations customized to support either the left or right heart.

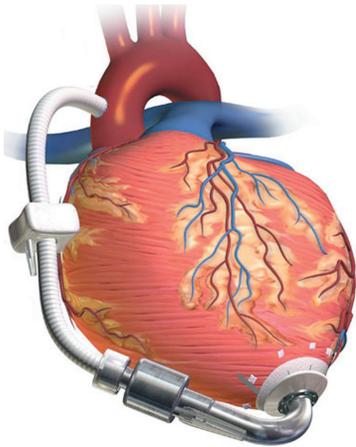
To increase mean arterial pressure and microvascular perfusion, some devices use a centrifugal pump to draw blood from the left or right atrium into an extracorporeal circuit. Blood is then returned via the femoral artery. Others uses an axial pump that is inserted retrograde across the aortic valve via the femoral artery.

During each stage in the the development and testing phases of pVADs, simulated flow models that depend on Transonic tubing measurements, tested` the devices.



Tandem Heart

VAD: Mechanical Circulatory Support



Customized AU Flowprobe on Outflow Cannula of HeartAssist 5 LVAD.

True VAD Outflow

Management of acute right heart failure, a common complication following implantation of a VAD for left ventricular circulatory support, requires a reliable estimation of left ventricular preload and contractility. A Transonic® ultrasonic Flowprobe on a VAD's outflow line provides this information. A progressive decline in outflow accompanied by a loss of pulsatility and other indicators such as lower pressure and/or acute renal failure signals acute right heart failure and earlier measures can be taken to restore flow.

Delivered Blood Flow

Thrombosis is a dreaded complication of having a left ventricular assist device. However, with the unmatched accuracy of Transonic H-XL-Series Clamp-on Tubing Sensors, true blood flow through the circuit can be known at all times. By comparing

actual delivered blood flow to the flow reading on the pump, flow limiting causes can be detected and corrected on the spot. Kinks and circuit blockages can be detected and corrected before catastrophic circuit failures with dire consequences can occur.

Transonic's Transit-time Ultrasound flow measurement (TTFM) is a must have for flow verification and confirmation of pump performance. In VADs, where flow equals life, the accurate measurement of volume flow is an essential quality control and safety measure. Transonic's new miniaturized flow chips allow for the direct integration of a four-crystal sensor over the graft tubing of the VAD itself to provide an early alert system for any VAD failures, thrombosis or patient arrhythmias. When integrated into the alert system of the device, the flow measurement can spot trouble before the patient even realizes it and call the patient in for review ahead of adverse events.

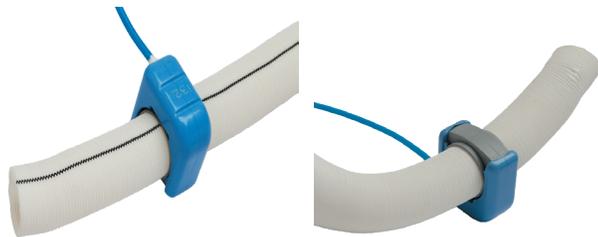
An external clamp-on Flowsensor clips onto the tubing to continuously monitor actual flow delivery to the patient. Measurements are non-invasive, continuous and bi-directional. H-XL Clamp-on Tubing Sensors:

- Measure volume flow in mL or L/min non-invasively;
- Maintain sterility of liquids;
- Offer custom sensor calibration available for different liquids and temperature combinations

VAD: Mechanical Circulatory Support cont.

Surgery to Implant a VAD

Surgery to implant a pVAD or LVAD is precise and precarious. Cannulas must be placed in major arteries, and the heart. Bleeding is a frequent complication, but flow can also be compromised at any moment. Measuring flow intraoperatively with a Transonic Perivascular Flowprobe on the Aorta or Pulmonary artery keeps the surgeon appraised of the function of the heart at all times and allows for early intervention, if necessary.



COnfidence Flowprobes on Dacron grafts.

COnfidence Flowprobes®

COnfidence Perivascular Flowprobes are designed for adult and pediatric, and neonatal intraoperative flow measurements. They can also be customized and calibrated for VAD dacron outflow grafts (see figures). Their small footprint and slim profile permits measurement of volume flow in great arteries and veins with turbulent flow and where a compact Flowprobe is needed. COnfidence Flowprobes:

- Measure volume flow, not velocity;
- Are available in a wide range of sizes including miniature 4 mm and 6 mm sizes for neonatal anatomy;
- Quick, measurements seconds after Flowprobe is applied.

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